









检验报告

Test Report

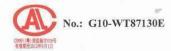












e of Quality and Metrology

Inspection Report

Product Name,	POLISHED TILE	Date of Production	
Dimension	600mm×600mm	Batch No.	
Trademark/Grade	Changying Brand/Premium Grade	Voucher No.	-
Entrusting Department	Changying Enterprise Co.,Ltd	Test Classification	Entrusted Test
Entrusting Department Address	No. 23-26, Building A17, International Ceramic Sanitary Ware City, Chanch- eng District, FoshanCity, Guangdong Province, China	Sample Quantity	30 PCS
Manufacturer (Supplied by the applicant)	_	Receival Date	2022-10-6
Manufacturer Address (Supplied by the applicant)	_	Sample Receiver	Song Chunyan
Sample's State and Characteristic	Normal.	10	
Test Basis	ISO 14001: 2015 (Annex G) 《Cera tiles with low water absorption E≤0.5°		y-pressed cerami
Test	The tested items comply with the 14001:2015Annex G, and the test is pa	1 年 日	standard ISO
Test		THE THE PERSON NAMED IN COLUMN TO TH	10
Result		2022-10	15
	NOTE: Any duplicated copy will be invalid restamped	without a red stamp spe	ecially for inspection

Approved by: Frie Checked by: Frie Tested by: Frie Checked by:









Inspection Report

No.: G10-WT87130E

No.	Test	Items	Test Method	Unit	Technical Requir	rements	Test Results	Decision
	Dimensions and surface quality							
	Length and width			%	The deviation, of the average size for each tile from the work size	± 0.6	+0.02~+0.05	Pass
			ISO 10545-2		The deviation, of the average size for each tile from the average size of the 10 test specimens	±0.5	-0.02~+0.02	
	Thickness		ISO 10545-2	mm	9.4		9.4~9.7	
1	Straightness of sides		ISO 10545-2	%	±0.5		-0.07~+0.08	Pass
	Rectangularity		ISO 10545-2	%	±0.6		-0.08~+0.07	Pass
	Surface flatness	Center curvature	ISO 10545-2	%	±0.5		-0.06~+0.06	
		Warpage			±0.5		-0.07~+0.05	Pass
		Edge curvature			±0.5		-0.06~+0.07	
	Surface quality		ISO 10545-2		A minimum of the tiles shall from visible defe would impai appearance of a area of tiles.	be free ects that	Conformed	Pass

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Inspection Report

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Form	No.	OR-049-01	
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	Form No.: QR-049-0	1			rage 3	01 4			
No.	Test Items	Test Method	Unit	Technical Requirements	Test Results	Decision			
	Physical properties								
	Water absorption	ISO 10545-3	%	Average maximum 0.5 Individual maximum 0.6	0.08 0.05~0.10	Pass			
	Breaking strength	ISO 10545-4	N	When the thickness ≥ 7.5mm, the mean value shall not be less than 1300	2215.5	Pass			
	Modulus of rupture	ISO 10545-4	MPa	Average minimum 35 Individual minimum 32	50.5 48.7~52.6	Pass			
	Impact resistance	ISO 10545-5	23	Test method available	0.83				
2	Resistance to deep abrasion of unglazed tiles :Romoved volume, in cubic millimetres	ISO 10545-6	mm ³	Maximum 175	108	Pass			
	Resistance to surface abrasion of glazed tiles intended for use on floors	ISO 10545-7	-	Report abrasion class and cycles passed	NOT APPLICABLE				
	Coefficient of linear thermal expansion	ISO 10545-8	°C-1	Test method available	7.2×10 ⁻⁶				
	Resistance to thermal shock	ISO 10545-9		Test method available	No crack				
	Moisture expansion	ISO 10545-10	%	Test method available	<0.01				
	Crazing resistance	ISO 10545-11		Required	NOT APPLICABLE				
	Frost resistance	ISO 10545-12		Required	No crack -				
	Small colour differences	ISO 10545-16		Test method available	NOT APPLICABLE				
	Coefficient of friction	GB/T 4100-2006 Annex M		Manufacturer to state value and test method available	Dry 0.66 Wet 0.46				

Checked by:

Tested by: 吴超俊









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No.	Те	st Items	Test Method	Unit	Technical Requirements	Test Results	Decision
	Chemic	Chemical properties					
		Resistance to low concentrati ons of acids and alkalis	ISO 10545-13		Manufacturer to state classification	Class ULA	-
	Resistance to chem-	Resistance to high concentrati ons of acids and alkalis	ISO 10545-13	. -	Test method available	NOT APPLICABLE	
3	icals	Resistance to household chemicals and swimming pool salts	ISO 10545-13		Minimum UB	Class UA	Pass
	Resista staining		ISO 10545-14	-	Test method available	Class 3	
	Lead re	elease	ISO 10545-15	mg/dm ²	Test method available	NOT APPLICABLE	
	Cadm	um release	ISO 10545-15	mg/dm²	Test method available	NOT APPLICABLE	

Checked by:

Tested by: 吴超俊